

# A Review on Formulation of Fast Dissolving Tablets

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# **ABSTRACT**

Oral route of medicine administration is the most common and favored system of delivery as it's the simplest and easiest way of administering medicines. The route offers ease of drug administration in a convenient manner and patients are more familiar with this rout. So, patient compliance and therefore medicine treatment is generally more effective with orally given specifics when compared with other routes of administration, for illustration, parenteral. Fast dissolving tablets are designed to dissolve in slaver remarkably briskly, within many seconds, and those are real presto- dissolving tablets. FDTs phrasings contain super disintegrants to enhance the decomposition rate of a tablet in the buccal depression. FDTs have advantages similar as easy portability and manufacturing, accurate dosing, good chemical and physical stability and an ideal volition for senior and pediatric cases. The general background of fast dissolving tablets, ideal properties, challenges during formulation, various preparing technologies of FDTs along with its pre-compression and post compression evaluations parameters; researches conducted on formulation of fast dissolving tablets including are presented in this chapter.

**Keywords:** Fast dissolving tablets, FDTs, Super disintegrants, Mouth dissolving tablets, MDTs, drug delivery system, disintegration time.

# INTRODUCTION

Oral route of medicine administration is the most common and favored system of delivery<sup>1</sup>, as it's the simplest and easiest way of administering medicines [2]. The route offers ease of medicine administration in an accessible manner and cases are more familiar with this rout. So, patient compliance and therefore medicine treatment is generally more effective with orally given specifics when compared with other routes of administration, for illustration, parenteral [1].

Mouth dissolving tablets are also known as fast dissolving, rapid-fire- dissolving, rapimelt, presto melts, porous tablets, oral dispersible tablets (ODTs), EFVDAS or bouncy medicine immersion system (Elan pot), Orosolv (Cima LabsInc., USA), Zydis (R.P.Scherer, UK). These tablets are generally prepared using snap drying/ lyophilization, tablet molding, and direct compression method.

The US food and Medicine Administration (FDA) center for medicine evaluation and exploration (CDER) defines an ODT in the Orange Book as a solid lozenge form containing medicinal substances, which disintegrates fleetly generally within a matter of seconds, when placed upon the lingo. According to European pharmacopoeia, ODT should dissolve/disintegrate in lower than 3 min [3].



Ideal properties of ODT include dissolution/ decomposition in mouth within seconds in the absence of water, provides good mouth feel, satisfactory test, harder and less brickle, leave minimum or no residue in mouth after administration [4].

A mouth- dissolving medicine delivery system is a tablet that dissolves or disintegrates in the oral depression without the need of water or chewing. Most fast- dissolving delivery system includes substances to mask the taste of the active component. The masked active component is also swallowed by the case's slaver long with the answerable and undoable excipients. Mouth dissolving tablets are developed by the addition of super disintegrants like cross linked cellulose outgrowth; carboxymethyl cellulose, sodium starch glycolate, polyvinylpyrollidone, which gives burst decomposition when gets in contact with salivary secretion. These are also called melt- in- mouth tablets, porous tablets, oro- dispersible, quick dissolving or rapid-fire disintegrating tablets.

The bioavailability of some medicines may be increased due to immersion of medicines in oral depression and also due to pre-gastric immersion of slaver containing dispersed medicines that pass down into the stomach. Also, the quantum of medicine that's subject to first pass metabolism is reduced as compared to standard tablets [5]. Recent request studies indicate that further than half of the patient population prefers ODTs to other lozenge forms and utmost consumers would ask their croakers for FTDs (70%), purchase FDTs (70%), or prefer FDTs to regular tablets or liquids (>80%).

# **Ideal Properties of Dispersible Tablets [7]**

The ideal properties of fast dissolving tablets are summarized below:

- 1) Not bear water to swallow and should dissolve or disintegrate in the mouth within a many second.
- 2) Allow high medicine loading.
- 3) Have a pleasing mouth feel.
- 4) Have sufficient strength to withstand the adversity of the manufacturing process and post manufacturing running.
- 5) Exhibit low sensitivity to environmental conditions similar as moisture and temperature.
- 6) Be adaptable and amenable to being processing and packaging ministry.
- 7) Allow the manufacture of tablets using conventional processing and packaging accourrements at low cost.

# Advantages of FTDs [8]

- 1) Ease of administration to senior, pediatric, mentally impaired, and bed- ridden cases, who have difficulty in swallowing the tablet.
- 2) More accessible for active pharmaceutical constituents with inadequate stability in water.
- 3) More fluently transmittable and they induce lower running and transportation costs for the same quantum of active component (lower volume, lower weight).
- 4) Can be used in veritably youthful children (0-6 months).
- 5) Are easy to apportion and they bear minimum manipulation by health professionals and parents previous to use which minimizes the threat of crimes.
- 6) The FDTs don't need water for swallowing unlike conventional lozenge forms. This is veritably accessible for cases who are travelling or don't have immediate access to water, and therefore, give bettered patient compliance.
- 7) Can be dispersed in breast milk.



# **Disadvantages of FDTs [9]**

- 1) The tablets generally have inadequate mechanical strength. Hence, careful running is needed.
- 2) The tablets may leave unpleasant taste and/ or grit in mouth if not formulated duly.
- 3) Medicines with larger boluses are delicate to formulate into FDT

# Salient Features of Fast Dissolving Tablets [10,11]

The salient features of fast dissolving tablets are epitomized below

- 1) Ease of Administration to the case who cannot swallow.
- 2) No need of water to swallow the dosage form.
- 3) Rapid dissolution and immersion of the medicine, which will produce quick onset of action.
- 4) Some medicines are absorbed from the mouth, pharynx and esophagus as the slaver passes down into the stomach (pre-gastric immersion). In similar cases bioavailability of medicine is increased and improves clinical performance through a reduction of unwanted effects.
- 5) Good mouths feel property.
- 6) The threat of chocking or suffocation during oral administration of conventional expression due to physical inhibition is avoided.
- 7) Salutary in cases similar as motion sickness, unforeseen occurrences of antipathetic attack or coughing, where an ultra-rapid onset of action needed.
- 8) An increased bioavailability, particularly in cases of insoluble and hydrophobic medicines, due to rapid-fire decomposition and dissolution of these tablets.
- 9) Benefit of liquid drug in the form of solid medication.
- 10) Pre-gastric immersion can affect in bettered bioavailability, reduced cure and bettered clinical performance by reducing side goods.
- 11) Pre-gastric medicine immersion avoids the first- pass metabolism; the medicine cure can be reduced if a significant quantum of the medicine is lost through the hepatic metabolism.
- 12) Rapid medicine remedy intervention.
- 13) New business openings product isolation, line extension and life-cycle operation exclusivity of product creation and patent-life extension.

# **Requirements of Fast Dissolving Tablets Patient factors [12]**

Fast dissolving dosage forms are suitable for those cases (particularly pediatric and geriatric patients) who aren't suitable to swallow traditional tablets and capsules with an 8- oz glass of water. These include the following:

- 1) Cases who have difficulty in swallowing or biting solid dosage forms.
- 2) Cases in compliance due to fear of choking.
- 3) Veritably elderly patients of depression who may not be suitable to swallow the solid dosage forms
- 4) An eight- years-old case with allergy desires a more accessible dosage form than antihistamine syrup.
- 5) A middle-aged patient witnessing radiation remedy for breast cancer may be too nauseous to swallow her H2- blocker.
- 6) A schizophrenic case who may try to hide a conventional tablet under his or her lingo to avoid their diurnal cure of an atypical antipsychotic.



7) A case with patient nausea, who may be a trip, or has little or no access to water.

# Manufacturing and marketing factors [13]

- 1) As a medicine nears the end of its patent life, it is common for pharmaceutical manufacturers to develop a given medicine reality in a new and advanced dosage form.
- 2) A new dosage form allows a manufacturer to extend market exclusivity, unique product isolation and extend patent protection.

# **Effectiveness Factor [14]**

- 1) Increased bioavailability and rapid onset of action are a major claim of these formulations. Dispersion in sliva in oral depression causes pre-gastric immersion from some formulations in those cases were medicine dissolves snappily.
- 2) Buccal, pharyngeal and gastric regions are all areas of immersion for numerous medicines. Any pre-gastric immersion avoids first pass metabolism and can be a great advantage in medicines that suffer hepatic metabolism. Likewise, safety biographies may be bettered for medicines that produce significant quantities of poisonous metabolites intermediated by first- pass liver metabolism and gastric metabolism, and for medicines that have a substantial fraction of immersion in the oral depression and pre-gastric parts of GIT.

For examples, Eisai Inc. launched Aricept FDT, a line extension of donepezil for Alzheimer's complaint, in Japan in 2004 and in the U.S. in 2005 in response to a general challenge filed in the U.S. by Ranbaxy

# Challenges to Develop FDTs [12,13] Palatability

As most medicines are unpalatable, FDTs generally contain the cure in a taste- masked form. FDTs after administration, it disintegrates or dissolves in case's oral depression, therefore releasing the active constituents which come in contact with the taste kids. Hence, taste-masking of the medicines becomes critical to patient compliance [12,13].

# **Mechanical Strength and Disintegration Time**

In order to allow FDTs to disintegrate in the oral depression, they're made of either veritably porous and soft- molded matrix or compressed into tablets with veritably low contraction force, which makes the tablets friable and/ or brittle, delicate to handle, and frequently taking technical peel- off fester quilting that may add to the cost [12,13]. Only wow tab and durasolvtechnologies can produce tablets that are sufficiently hard and durable to allow them to be packaged in multi-dose bottles [12].

#### **Hygroscopicity**

Several orally disintegrating dosage forms are hygroscopic and cannot maintain physical integrity under normal conditions of temperature and moisture [12,13]. Hence, they need protection from moisture which calls for technical product packaging <sup>12</sup>

#### **Amount of Drug**

The operation of technologies used for FDTs is limited by the quantum of medicine that can be incorporated into each unit cure. For lyophilized dosage forms, the medicine cure must be



lower than 400 mg for insoluble medicines and 60 mg for soluble medicines. This parameter is particularly challenging when formulating a fast- dissolving oral flicks or wafers [12,13].

# **Aqueous Solubility**

Water-soluble drugs pose various expression challenges because they form eutectic mixtures, which affect in freezing- point depression and the conformation of a glassy solid that may collapse upon drying [12, 3, 14]. Similar collapse occasionally can be averted by using colorful matrix- forming excipients similar as mannitol that can induce crystallinity and hence, conduct severity to the unformed compound [12].

#### **Size of Tablet**

The ease of administration of a tablet depends on its size. It has been reported that the easiest size of tablet to swallow is 7-8 mm while the easiest size to handle was one larger than 8 mm. Therefore, the tablet size that is both easy to take and easy to handle is difficult to achieve [12,14].

#### **Mouth Feel**

FDTs shouldn't disintegrate into larger patches in the oral depression. The patches generated after decomposition of the FDTs should be as small as possible. Also, addition of flavours and cooling agents like menthol ameliorate the mouth feel.<sup>14</sup>

# **Sensitivity to Environmental Conditions**

FDTs should parade low sensitivity to environmental conditions similar as moisture and temperature as utmost of the accoutrements used in FDTs are meant to dissolve in minimal volume of water.<sup>14</sup>

# Criteria for excipients used in formulation of FDTs [14,15,16]

- 1) Their individual properties shouldn't affect the FDTs.
- 2) It must be suitable to disintegrate quickly.
- 3) It shouldn't have any interaction with medicine and other excipients.
- 4) When opting binder (a single or combination of binders) care must be taken in the final integrity and stability of the product.
- 5) The melting point of the excipients used should be in the range of 30- 35 °C.
- 6) It shouldn't intrude in the efficacity and organoleptic properties of the product.
- 7) The binder may be in liquid, semi-solid, solid or polymeric in nature.

# **Excipients used in FDT Preparation**

Excipients used in FDTs contain at least one super disintegrant, a diluent, a lubricant and optionally a swelling agent, a permeabilizing agent, sweeteners and flavouring agents.

# Name and Weight Percentage of Various Excipients in FDTs [17,18]

S. No.	Name of the excipients	% Used
1.	Super disintegrants	1-15%
2.	Binders	5-10%
3.	Antistatic agent	0-10%
4.	Diluents	0-85%



**List of Superdisintegrants [14,19]** 

G	C. 1:			
S.	Superdisintegrant	Mechanism of action	Specific Properties	
No.				
1.	Croscarmellose	Swells 4–8 folds in<10	Swelling and wicking action	
	Sodium	Combination of swelling	effective in low concentration (0.5–	
		and wicking action.	2.0%), high swelling capacity,	
		Swells 7–12 folds in<30 s.	cross-linking of the carboxyl ester	
			groups.	
2.	Crospovidone	Combination of swelling	The effective concentration is 1–	
		and wicking action.	3%. Rapidly disperses andswells in	
		Swells 7–12 folds in<30 s.	water, available in micronized	
			grades.	
3.	Cross-linked	Hydrophilic colloidal	The combination of swelling and	
	alginic acid	substance which has high	wicking action causes	
		sorption capacity.	disintegration.	
4.	Gellan gum	Strong swelling properties	Anionic polysaccharide of linear	
		upon contact with water.	tetrasaccharides, good	
			superdisintegrants property similar	
			to the modified starch and	
			celluloses.	
5.	Sodium starch	Strong swelling properties	Rapid absorption of water results in	
	glycolate	upon contact with water.	swelling up to 6%, high	
		Swells 7–12 folds in<30s.	concentration causes gelling.	
6.	Cov polygoodhamida	Danid dissalvina	Door not contain storch or success	
0.	Soy polysaccharide	Rapid dissolving	Does not contain starch or sugar so	
			can be used in products meant for	
7	Vanthan	Entonoise amallina	diabetics.	
7.	Xanthan gum	Extensive swelling	High hydrophilicity and low gelling	
		properties for faster	tendency, low water solubility.	
		disintegration.		

# **Bulking Materials [19,20]**

- 1) Bulking accoutrements are important in the development of fast dissolving tablets. They contribute the functions of a diluent, filler and cost reducer. Bulking agents ameliorate the texture of the tablets that accordingly enhances the decomposition in the mouth, besides adding volume and reducing the concentration of the active in the expression. The bulking agents for this dosage form should be more sugar- grounded similar as mannitol, polydextrose, lactose derivations similar as directly compressible lactose ( DCL) and starch hydrolysate for advanced aqueous solubility and good sensitive perception. Mannitol especially has high water solubility and good sensitive perception, as it provides a cooling effect due to its negative heat of result. Bulking agents are added in the range of 10% to about 90% by weight of the final composition.
- 2) The descending order of fineness of excipients is ranked as microcrystalline cellulose> nascence lactose monohydrate> spray- dried lactose> anhydrous beta lactose> anhydrous nascence lactose>> dicalcium phosphate dihydrate.
- 3) The generally used sugar- grounded excipients are especially bulking agents( like dextrose, fructose, lactitol, maltitol, maltose, mannitol, sorbitol, bounce hydrolysate,



polydextrose and xylitol) which parade high water solubility and sweetness thereby contribute taste masking property and give affable mouth feel. Sugar grounded excipients can be of types on the base of moulding and dissolution rate

- 4) Type 1 saccharides( lactose and mannitol) which parade low moldability but high dissolution rate.
- 5) Type 2 saccharides( maltose and maltitol) which parade high moldability but low dissolution rate.

# **Emulsifying Agents [14,19]**

Emulsifying agents are significant for formulating fast dissolving tablets as they help in quick decomposition and medicine release without the need for biting, swallowing or drinking water. Also, emulsifying agents stabilize the immiscible composites and increase bioavailability. A variety of emulsifying agents for fast dissolving tablet formulations include alkyl sulfates, propylene glycol esters, lecithin, sucrose esters and others. These can be added in the range of 0.05% to about 15% by weight of the final expression.

## **Lubricants** [14,21]

Though not essential excipients, these can aid in making the tablets more palatable after they disintegrate in the mouth. Lubricants reduce grit and help in the medicine conveyance process from the oral to the stomach.

# Flavours (taste masking agents) and Sweeteners [14,19]

Flavours and taste masking agents make the products more palatable and pleasing for cases. The objectification of these constituents assists in prostrating bitterness and undesirable tastes of some actives. Natural as well as synthetic flavours can be used to enhance the organoleptic specific of fast dissolving tablets. A wide range of sweeteners including sugar, dextrose and fructose, as well as non-nutritive sweeteners similar as aspartame, sodium saccharin, sugar alcohols and sucralose are available. The addition of sweeteners imparts a affable taste as well as bulk to the expression.

# **Technologies for Preparing of Fast Dissolving Tablets [11,22]**

Several technologies are available for preparing fast dissolving tablets. The available technologies are presented in table and summarized below.

**List Technologies for Preparing of Fast Dissolving Tablets** 

<b>Conventional technologies</b>	Patented technologies	
1. Freeze drying	1. Zydus technology	
2. Sublimation	2. Orasolv technology	
3. Spray drying	3. Durasolv technology	
4. Moulding	4. Wowtab technology	
5. Mass extrusion	5. Flashdose technology	
6. Direct compression	6. Flashtab technology	
7. Cotton-candy process	7. Shear form Technology	
8. Nanotization	8. Ceform technology	

## Freeze Drying or Lyophilization

A process, in which water is sublimated from the product after freezing, is called freeze drying. Freeze- dried forms offer more rapid-fire dissolution than other available solid



products. The lyophilization process imparts lustrous unformed (amorphous) structure to the bulking agent and occasionally to the medicine, thereby enhancing the dissolution characteristics of the expression.

#### **Sublimation**

This process involves addition of other excipients and the compression of mix into tablet. Junking of volatile material by sublimation creates pores in tablet structure, due to which tablet dissolves when comes in contact with sliva. Also several detergents like cyclohexane, benzeneetc. can also be used as severance forming agents. Mouth dissolving tablets with largely porous structure and good mechanical strength have been developed by this system.

# **Spray Drying**

A largely pervious and fine greasepaint is prepared by spray drying an waterless composition containing support matrix and other factors. This is also mixed with active component and compressed into tablet. Spray drying is extensively used in medicinal and biochemical fields and the final flyspeck size is controlled by a number of factors including the size of the snoot used in the processing. FTD prepared from spray drying disintegrates within 20 seconds when immersed in a waterless medium.

# **Molding**

Tablets produced by molding are solid dispersions. Physical form of the drug in the tablets depends whether and to what extent, it dissolves in the molten carrier. The medicine can live as separate patches or micro patches dispersed in the matrix. It can dissolve completely in the molten carrier to form solid result or dissolve incompletely in the molten carrier and the remaining patches stay undissolved and dispersed in the matrix.

#### **Mass Extrusion**

In this fashion, a mix of active medicine and other constituents is softened using solvent admixture of water soluble polyethylene glycol, using methanol and also the softened mass is extruded through the extruder or hype to get a cylinder of product, which is eventually cut into indeed parts with the help of heated blades to get tablets. The dried cylinder can be used to cover the grains of bitter tasting medicines and thereby masking their bitter taste.

#### **Direct Compression**

The disintegrant addition technology (direct compression) is the most favored fashion to manufacture the tablets. The advantages of direct contraction system are epitomized below

- 1) High doses can be accommodated and final weight of the tablet can exceed that of other techniques.
- 2) Easiest way to manufacture the FDT tablets.
- 3) Conventional outfit and generally available excipients are used.
- 4) A limited number of processing way are involved
- 5) Cost- effectiveness.

#### **Cotton Candy Process**

This process is so named as it utilizes a unique spinning medium to produce fluff-such like crystalline structure, which mimic cotton delicacy. Cotton delicacy process involves conformation of matrix of polysaccharides or saccharides by contemporaneous action of flash melting and spinning. The matrix formed is incompletely recrystallized to have bettered



inflow parcels and compressibility. This delicacy floss matrix is also mulled and blended with active constituents and excipients and latterly compressed to ODT.

#### **Nanonization**

In this process, the patches of the medicine are reduced in size to nano patches by mulling the medicine in the personal wet milling process. The agglomeration can be averted by face adsorption of the nanocrystals. These are also compressed and changed into a tablet. This fashion is veritably useful for lower water answerable medicines. The bioavailability of the medicine is increased as the decomposition time is reduced to a significant extent.

## Flashtab Technology

Prographarm labs have a patent over this technology. In this technology, micro grains of the taste - masked active medicine are used. These may be prepared by using conventional ways like coacervation, microencapsulation, and extrusion spheronisation. All these processes use conventional tableting technology

# **Evaluations of Oro Dissolving Tablet [23,24,25]**

# **Pre- Compression Parameters**

The following pre-compression evaluations were performed.

**Bulk Density:** Bulk density was determined by pouring the blend into a graduated cylinder. A quantity of 10g of powder from each formulation, previously lightly shaken to break any agglomerates formed was introduced into a 50ml measuring cylinder. The bulk volume and mass of the powder was determined. The bulk density was calculated by using below formula.

Bulk Density  $(D_b) = M/V_b$ 

Where,  $D_b$ = bulk density, M = Weight of powder,

 $V_b = Bulk$  volume of the powder

**Tapped Density:** The measuring cylinder containing known mass of mix was tapped for fixed time. The minimal volume enthralled in the cylinder and the mass of the mix was measured. The tapped density was calculated using the following formula.

$$D_t = M/V_t$$

Where M = mass of powder,

 $V_t$  = tapped volume of the powder

#### Carr's Index

The simplest way for measurement of free flow of powder is compressibility, an indication of ease with which a material can be induced to flow is given by Carr's index which is calculated as follow.

$$Carr's\ index(\%) = [(TD-BD)/TD\ ]*100$$

For the compressibility index, the generally accepted scale of flow ability

Flow Character	<b>Compressibility Index</b>
Excellent	≤10
Good	11-15



Fair	16-20
Passable	21-25
Poor	26-31
Very poor	32-37
Very very poor	>38

# **Angle of Repose**

The powder mixture was taken in a funnel. The height of the funnel was adjusted at definite height in such a way that the tip of the funnel just touches the apex of the heap of blend. The drug blend was allowed to flow through the funnel freely on to the surface. The diameter of the powdered cone was measured and the angle of repose was calculated using the following equation;

 $Tan \theta = h/r$ 

Where,  $\theta$  = Angle of repose h = height of the cone r = Radius of the cone

Table showing flow property for angle of repose

Flow Property	Angle of Repose (degree)
Excellent	25-30
Good	31-35
Fair	36-40
Passable	41-45
Poor	46-55
Very poor	56-65
Very, very poor	>66

**Hausner Ratio:** It is the ratio of tapped density to its bulk density and can be applied to provide an index of the flow character of a powder.

Hausner Ratio = Tapped density / Bulk density

**Table showing flow property Hausner Ratio** 

Hausner ratio	Flow ability
1.00-1.11	Excellent
1.12-1.18	Good
1.19-1.25	Fair
1.26-1.34	Passable
1.35-1.45	Poor
1.46-1.59	Very poor
>1.60	Very very poor

# Post- compression parameters [26] Physical Characterization of tablets

Twenty tablets were aimlessly named from the set expression and examined for shape, consistence and periphery.



# Weight Variation

As per IP specifications to perform test for uniformity of weight twenty tablets from each formulation were selected randomly and their average weights were calculated. Percentage weight differences were calculated and checked with IP specifications.

Table showing range of weight variation as their tablet weight in mg

Average weight of tablet (%)	% Deviation
80mg or less	±10
80mg to 250mg	±7.5
250mg or more	±5

#### **Tablet thickness**

The consistence of tablet was measured by placing the tablet between two arms of the digital vernier caliper 5 tablets were taken and their consistence was measured.

#### **Tablet hardness**

The tablet hardness, which is the force needed to break a tablet in contrary contraction force. The hardness tester used in the study was Monsanto hardness tester, which applies force to the tablet diametrically with the help of an inbuilt spring.

## **Friability Test**

The friability of the tablets was measured in a Roche friabilator. Tablets of a given weight (Wo) or a sample of 20 tablets are dedusted in a barrel for a fixed time (100 revolutions) and counted ( $W_1$ ) again. Percentage friability was calculated from the loss in weight as given in equation as below. The weight loss shouldn't be more than 1.%.

Friability (%) = 
$$\frac{\text{Initial weight(Wo)-Final weight(W1)}}{\text{Inital weight(Wo)}} \times 100\%$$

## Wetting time

A piece of towel paper (12cmx10.75 cm) folded doubly was placed in a petri dish (internal Periphery = 9 cm). 10 ml of water containing Eosin, a water answerable color, was added to petri- dish. A tablet was placed precisely on the face of towel paper. The time needed for water to each upper face of the tablet was noted as a wetting time. 3 tablets of each expression were taken for the determination of water-soaking time.

#### **Water Absorption Ratio**

A tablet was weight and was placed in the petri dish containing 6 ml of phosphate buffer with towel paper placed on it. When tablet absorbs the buffer result fully also it was removed and weight. Water immersion can be calculated as;

Water absorption ratio = (final weight – Initial weight / Initial weight) X 100%

# **Dispersion Time**



Tablet was added to 15 ml of water and time required for complete dispersion was measured. Three tablets from each formulation were randomly selected and dispersion time was performed.

## **Disintegration Time**

The test was carried out on 6 tablets using Tablets disintegration tester, distilled water at 25°C± 2°C was used as a disintegration media and the time taken for complete disintegration of the tablet with no passable mass remaining in the apparatus was measured in seconds.

#### **Assay**

The amount of active ingredient was determined by taking 20 tablets randomly. Tablets were then weighed accurately, and then powdered in mortar and pestle. An equivalent amount of drug is weighed and dissolved in appropriate solvent. The solution was then filtered and dilution was made properly with suitable solvent and finally, was analyzed spectrophotometrically.

(%) = 
$$\frac{\text{absorbance of sample}}{\text{absorbance of standard}} \times \frac{\text{weight of standard}}{\text{weight of sample}} \times \text{dilution} \times \frac{\text{average weight}}{\text{label claim}} \times 100\%$$

# **In-vitro Drug Release**

In- vitro medicine release of the samples was carried out using USP – type II dissolution outfit (paddle type). The dissolution medium, 900 ml of buffer result, was placed into the dissolution beaker maintaining the temperature of  $37 \pm 2^{\circ}\text{C}$  and of 50 RPM. Six tablets were placed in each beaker of dissolution outfit. Aliquots quantum of dissolution medium were withdrawn in certain interval of time and replaced with fresh and equal quantum of dissolution medium. Filter the withdrawn sample and the quantum of medicine released was determined spectrophotometrically. Six trials for each batch were performed and average chance medicine release was calculated and recorded.

#### CONCLUSION

Fast dissolving tablets have certain advantages over conventional solid dosge from. Although solid dosage forms *i.e.* tablets are most respectable dosage but cases can frequently witness difficulty in swallowing conventional tablets when water isn't available hard. And in case of, pediatric and senior cases, they may also encounter vexation in swallowing it leading to case's incompliance. In similar, cases and to increase the compliance orally disintegrating tablets (ODTs) are a perfect fit for these cases as they incontinently release the active medicine, when placed on the lingo, by rapid-fire decomposition, along with dissolution. Fast dissolving tablet can be more convenience and bettered bioavailability and rapid-fire onset of action.

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